# **FACTORY FURNITURE**



North Picnic Table

OPERATION & MAINTENANCE MANUAL



## Introduction

#### Design

Design, shop drawings and development by Factory Furniture Ltd.

#### Manufacture

Factory Furniture manufactured components. Products are assembled in Factory workshops, checked and dispatched ready for installation. Replacement products or components thereof should be ordered direct from Factory Furniture Ltd.

#### Copyright

The design copyright for the product and drawing copyright remains the sole property of Factory Furniture I td.

# **General Specifications**

**NORTH Picnic Table** (Surface fix)

*Metric* length 3000mm | width 1480mm | height 735mm

Imperial length 9' 10" | width 4'  $10\frac{1}{2}$ " | height 2' 5"

Approx Weight 294kg

Fixing Centres 1680mm (5' 6") x 500mm (1' 71/2")

NORTH Picnic Table (Free-standing)

*Metric* length 3000mm | width 1480mm | height 745mm

Imperial length 9' 10" | width 4' 101/2" | height 2' 51/2"

Approx Weight 325kg

Base Centres 1680mm (5' 6")

# Detailed Material & Finish Specifications

#### **Table & Seat Slat**

- Manufactured from FSC® softwood (other FSC options available including tropical hardwood (e.g. Cumaru) or Shou Sugi Ban (charred))
- Slats are profiled and left untreated as standard
- Fixed to galvanised mild steel frame.



#### Frame

- Manufactured from mild steel with a hot dip galvanised finish. Polyester powder coated finish available on request (any RAL colour)
- Upper and lower sections of frame bolted together with timber seat slats in between.
- Anchored to ground using 4 no. zinc-coated M10 x 75mm sleeve anchors per table

### General Maintenance

(Recommended Schedule & Guidelines)

#### Daily/Weekly/Monthly (or as adopted)

Visual checks of timber table slats and frame - check all items for superficial or physical damage.

#### **Three Monthly**

Clean all items as detailed below check all fixings are seated correctly; inspect timber for serious damage and splinters.

#### Six Monthly

Secure all fixings; full clean as detailed below; check that table and benches are firmly secured to the ground

## Specific Maintenance Details

#### **FSC Timber**

Clean with a stiff brush once per year, especially in more exposed locations, in order to prevent a verdigris type build up on the timber surface. Ideally this should be completed in early spring. During the cleaning stage, all exposed timber surfaces should be inspected for splits and splinters. Any splinters and graffiti should be removed and the surface sanded with 100 grit sandpaper in order to remove any uneven / sharp edges or surfaces.

#### **Galvanised & Polyester Powder Coated Surfaces**

For general cleaning using a damp cloth and warm soapy water only. Scourers and abrasive cleaners are NOT suitable for this type of finish and may damage it. Before using any cleaning agents to remove graffiti etc. try on a small, inconspicuous area first to avoid causing more unsightly damage.



## Repairs

#### **FSC Timber**

For light damage, please see section on specific maintenance details above. For instances of heavy damage, the timber item should be replaced. Please order against the part number reference in the reordering section towards the end of this manual.

#### **Galvanised Surfaces**

For light damage to hot dipped galvanised finishes repair using a high performance cold galvanising zinc spray (70% zinc or above). Spray application should be carried out in accordance with approved methods detailed by the product manufacturer. Please note that it is advisable to use professional painters to achieve best results when touching up larger areas.

#### **Polyester Powder Coated Surfaces**

For light damage (scratches, chips etc.) repair using touch-up paint to match original colour (available from Factory Furniture Ltd). Paint application should be carried out in accordance with approved methods detailed by the paint manufacturer. Please note that it is advisable to use professional painters to achieve best results when touching up larger areas. Products for respraying larger areas are available from Factory Furniture Ltd.

#### **Heavy Damage**

In the event of serious damage to any component, replacements should be ordered from Factory Furniture Ltd. In this event (or if the product needs to be disassembled for any reason), please contact Factory Furniture for detailed technical advice.



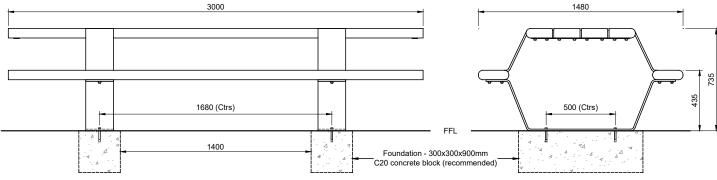


Table - Surface fix

## Installation Instructions

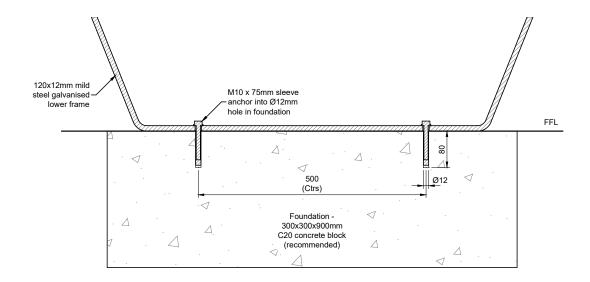
All installation works to be carried out by competent personnel - install as complete unit.

#### **North Picnic Table**

- 1. Install suitable foundation pads (see illustration) each with top face at ground level.
- 2. Position table in correct orientation with bases centrally on foundation pads; mark hole positions through frame.
- 3. Remove the table; drill holes Ø12mm x 75mm deep

(or as bolt manufacturer's recommendations).

- 4. Clear debris from holes.
- 5. Reposition table and fix to foundation pads using 4 no. zinc-coated M10 x 75mm sleeve anchors tightened to 50Nm (or as per manufacturer's instruction). Ensure table remains level during fixing process.



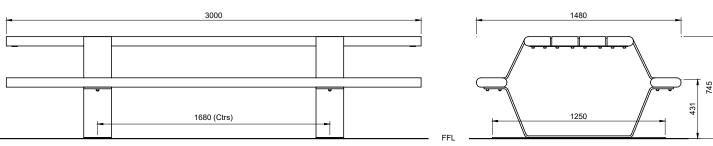


Table - Free-Standing Option

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